

Conditions

Abbreviations	Delivery conditions	Surface condition	Remarks
2B	cold-rolled heat-treated descaled	dull finish	Condition used for most steel grades to ensure good corrosion resistance, smoothness and flatness, also usual condition for further processing. Skin pass rolling can be replaced by stretch levelling.
2R	cold-rolled bright annealed	smooth, bright, dull finish, reflecting	Smoother and brighter as 2B, this is usual condition for further processing.
CAF	cold-rolled bright annealed	smooth, bright, dull finish, reflecting	Corresponds 2R, but improved condition for further processing
2H	cold-rolled	bright	Cold-rolled to achieve higher tensile strength.
LC	cold-rolled annealed	bright rolled	Usual condition of most high carbon spring steels (not stainless) as well as usual condition for further processing.
QT	cold-rolled hardened tempered	grey-blue polished colour tempered	Condition of hardened high carbon spring steel strip (not stainless) as well as usual condition for further processing.
	cold-rolled dull finish	with defined Ra value	special condition for special applications

Surface for each product

Surface		
Spring steel	Precision strip	Service strip
2H LC QT dull finish	2H 2R CAF dull finish	2B 2R