

Tolerances for service strip in stainless steel grades acc. to EN ISO 9445-2:2010-06
Tolerances on nominal width

More tolerances on thickness on request

Dimensions in Millimeters

Nominal thickness		Normal tolerances ¹⁾ for a nominal width w of			Special tolerances (S) ¹⁾ for a nominal width w of		
equal to and over	less than	$w \leq 125$ ²⁾	$125 < w \leq 250$ ²⁾	$250 < w \leq 600$ ²⁾	$w \leq 125$	$125 < w \leq 250$	$250 < w \leq 600$
-	1,00	+ 0,5 - 0	+ 0,5 - 0	+ 0,7 - 0	+ 0,3 - 0	+ 0,3 0	+ 0,6 - 0
1,00	1,50	+ 0,7 - 0	+ 0,7 - 0	+ 1,0 - 0	+ 0,4 - 0	+ 0,5 - 0	+ 0,7 - 0
1,50	2,50	+ 1,0 - 0	+ 1,0 - 0	+ 1,2 - 0	+ 0,6 - 0	+ 0,7 - 0	+ 0,9 - 0
2,50	3,50	+ 1,2 - 0	+ 1,2 - 0	+ 1,5 - 0	+ 0,8 - 0	+ 0,9 - 0	+ 1,0 - 0
3,50	5,00	+ 2,0 - 0	+ 2,0 - 0	+ 2,0 - 0	-	-	-

¹⁾ By special agreement products can be supplied with permissible undersizes on the nominal width. In this case, the values in this table apply as the oversize plus undersize range.

²⁾ For material with edges re-cut by shearing the tolerances on width may be increased to 5 mm by agreement.